

## **Technical Support**

## How to change a digital controller

## **BETA MAJOR/ MINOR**

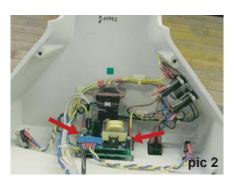
## Replacement/ removal of digital controller

- **N.B.** Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply
- 1. Remove the four socket head screws, holding the instrument cover in place with a 4 mm allen key (pic 1)
- 2. Lift up instrument cover from back of press
- 3. Disconnect all wiring connected to controller, taking note of the connections for future reference when reinstalling
- **4.** Remove controller retaining nuts with a 7 mm spanner (pic 2)
- 5. Lift controller out of instrument cover, taking note of the position of the nylon spacers and circuit board connections for future reference when reinstalling



**1.** Installation is a reversal of removal





If after following this technical support document you require any further assistance, please open a support ticket using this link: https://aadkins.com/technical-support/ and a member of our technical team will contact you